# Flexible Busbars | EV Battery Solutions

Busbars offer flexibility, safety, and cost effectiveness in EV Battery applications.

Avery Dennison offers adhesives that protect these flexible, printed circuits. The adhesives provide electrical insulation and flame retardance.

Our flexible busbar adhesive solutions for EV batteries offer the following features:

- · Double-coated, filmic carrier constructions
- Available with flame retardant adhesives tested in accordance with UL  $^{\circ}$  94 V-0
- Dielectric material and adhesives tested for breakdown voltage and dielectric strength requirements using GB/T 1408.1-2016 and ASTM D3755 test methods

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### Flexible Busbars Tape Product Portfolio

Application	Product	Adhesive Type	Construction	Thickness without liner (mils)	Thickness without liner (µm)	Core Series™ Portfolio Item (Converter Use)*
Flexible Busbar Bonding	FT 8065	Flame Tough™ Acrylic	Double Coated Flame Tough™ PET	5.6	137	
	FT 8076	Flame Tough™ Differential	Double Coated Flame Tough™ PET	6.0	146	
	FT 8035	Flame Tough™ Rubber	Double Coated Flame Tough™ PET	5.6	137	
	FBA 8960	General Purpose Acrylic	Double Coated PET	4.0	98	٠

\* The Core Series™ Portfolio is designed to make it easy for converters to quickly identify a product recommendation for their customers.



### Avery Dennison EV Battery Tape Product Portfolio

The Avery Dennison EV Battery Portfolio includes a wide range of functional bonding and protection tapes, built on multiple pressure-sensitive adhesive technologies. These are engineered to make EV batteries safer, more efficient, and easier to assemble.

The portfolio can help you solve for some of the most common challenges in battery design and construction.

#### **Reducing flammability**

Acrylic- and silicone-based adhesives with Flame Tough<sup>™</sup> flameretardant properties that allow composites and materials to meet UL<sup>®</sup> 94 V-0 and other flame requirements.



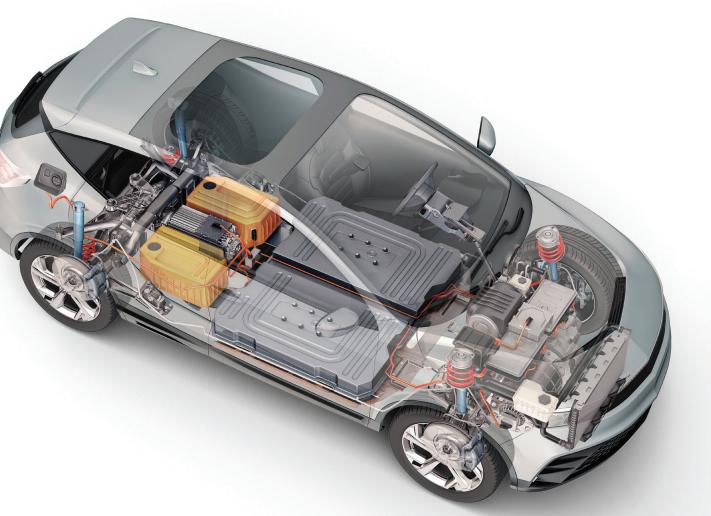
#### Boosting dielectric strength

Single- and double-coated tapes that incorporate dielectric films. Our materials and adhesives are tested for breakdown voltage and dielectric strength requirements using GB/T 1408.1-2016 and ASTM D3755 test methods.



#### Optimizing design and assembly

Functional tapes that can replace mechanical fastening methods while offering a thinner profile, lighter weight, repositionability and instant bond.



## Avery Dennison EV Battery Tape Product Portfolio

Application	Product	Adhesive Type	Construction	Thickness without liner (mils)	Thickness without liner (µm)	Core Series™ Portfolio Item (Converter Use)*
	AFB™ 6111B	- Acrylic Foam Bond -	Double Coated Acrylic Foam	43.3	1057	
	AFB™ 6180B		Double Coated Acrylic Foam	31.5	769	
	FT 8065	Flame Tough™ Acrylic	Double Coated Flame Tough™ PET	5.6	137	
Cell to Cell	FT 1165		Transfer Tape	2.2	54	
Bonding	FBA 8960		Double Coated PET	4.0	98	•
	FT 3014	General Purpose Acrylic	Double Liner Transfer Tape	4.0	98	
	FT 1123		Transfer Tape	3.3	81	•
	HPA™ 1905	High Performance Acrylic	Transfer Tape	4.9	120	٠
	FT 8065	Flame Tough™ Acrylic	Double Coated Flame Tough™ PET	5.6	137	
	FT 3065		Double Liner Transfer Tape	2.2	54	
	FT 1165		Transfer Tape	2.2	54	
Compression Pad Bonding	FT 8076	Flame Tough™ Differential	Double Coated Flame Tough™ PET	6.0	146	
	FT 8035	Flame Tough™ Rubber	Double Coated Flame Tough™ PET	5.6	137	
	FT 1135		Transfer Tape	2.2	54	
	FT 3075	Flame Tough™ Silicone	Double Liner Transfer Tape	2.3	56	
	FBA 8960	General Purpose	Double Coated PET	4.0	98	•
	FT 1123	Acrylic	Transfer Tape	3.3	81	•
Electrical Insulation and Cell Wrapping	FT 0065	Flame Tough™ Acrylic	Single Coated Flame Tough™ PET	3.6	88	
	FT 0965		Single Coated Flame Tough™ Pl	3.2	78	
	FT 0975	Flame Tough™ Silicone	Single Coated Flame Tough™ Pl	3.3	81	
	FT 0072	General Purpose Acrylic	Single Coated Conformable PU	5.2	127	
	FT 0045		Single Coated PET	1.6	39	

\* The Core Series<sup>™</sup> Portfolio is designed to make it easy for converters to quickly identify a product recommendation for their customers.

### Avery Dennison EV Battery Tape Product Portfolio (continued)

Application	Product	Adhesive Type	Construction	Thickness without liner (mils)	Thickness without liner (µm)	Core Series™ Portfolio Item (Converter Use)*
Pack Seal and Gasket Bonding	FT 8065	Flame Tough™ Acrylic	Double Coated Flame Tough™ PET	5.6	137	
	FT 1165		Transfer Tape	2.2	54	
	FBA 8960	General Purpose Acrylic	Double Coated PET	4.0	98	•
	FT 3014		Double Liner Transfer Tape	4.0	98	
	FT 1123		Transfer Tape	3.3	81	•
	FT 1165	Flame Tough™ Acrylic	Transfer Tape	2.2	54	
Heater Film	FT 1135	Flame Tough™ Rubber	Transfer Tape	2.2	54	
Bonding	FT 1123	General Purpose Acrylic	Transfer Tape	3.3	81	•
	HPA <sup>™</sup> 1905	High Performance Acrylic	Transfer Tape	4.9	120	٠
	FT 1135	Flame Tough™ Rubber	Transfer Tape	2.2	54	
Thermal	FT 3075	Flame Tough™ Silicone	Double Liner Transfer Tape	2.3	56	
Interface Material Bonding	FT 3014	General Purpose Acrylic	Double Liner Transfer Tape	4.0	98	
	FT 1123		Transfer Tape	3.3	81	٠
	HPA <sup>™</sup> 1905	High Performance Acrylic	Transfer Tape	4.9	120	•
Thermal Runaway Barrier Bonding and Encapsulation	FT 8065	Flame Tough™ Acrylic	Double Coated Flame Tough™ PET	5.6	137	
	FT 3065		Double Liner Transfer Tape	2.2	54	
	FT 0065		Single Coated Flame Tough™ PET	3.6	88	
	FT 0965		Single Coated Flame Tough™ Pl	3.2	78	
	FT 1165		Transfer Tape	2.2	54	
	FT 8035	Flame Tough™ Rubber	Double Coated Flame Tough™ PET	5.6	137	
	FT 1135		Transfer Tape	2.2	54	
	FBA 8960	General Purpose – Acrylic	Double Coated PET	4.0	98	•
	FT 3014		Double Liner Transfer Tape	4.0	98	
	FT 8383EZ	General Purpose Rubber	Double Coated PET	3.3	81	

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### Go beyond bonding with Avery Dennison: Expansive product selection, plus customization and testing capabilities

The Avery Dennison EV Battery portfolio offers multi-functional solutions that draw from our expansive portfolio of pressure-sensitive tapes and adhesives. We have a long track record in the automotive segment and are relied upon by OEMs and tier suppliers across the industry. Our products meet OEM specifications for a wide range of applications.

Beyond bonding means we also welcome the opportunity to collaborate with automotive OEMs and tier suppliers to develop custom tape solutions. You'll enjoy access to testing facilities and pressure-sensitive adhesive experts who understand the challenges engineers face. We can work together to produce one-of-a-kind products that give you the advantage you seek.

### Collaboration

- Global reach
- New product development for custom solutions for applications
- Business development and specification support for emerging applications
- Application engineering and technical support

### Testing

- ISO 17025 certified laboratory
- Online tool offering easy access to our database of OEM certifications
- · Industry-standard testing and custom application testing
- Traditional pressure-sensitive adhesive bulk property testing (peel, tack and shear)
- Environmental conditioning (temperature, humidity, UV, chemical and more)
- Flame performance and dielectric strength testing at the tape and composite level



#### tapes.averydennison.com



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